

# Optical Engineering

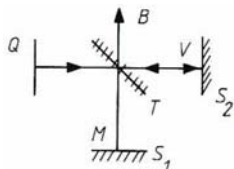
Martina Gerken  
06.12.2007

## Interferometric distance measurement

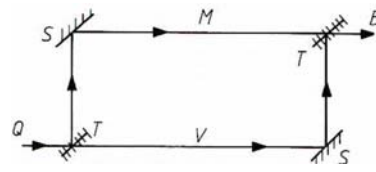
- Interferometer
  - Light split into at least two beams
  - Beams propagate different optical paths
  - Superposition of beams at exit
- Interference effect occur for coherent superposition
  - Interference pattern depends on optical path difference that beams incur before superposition.
- Precision measurement possible by evaluation of optical interference pattern
- Examples for interferometers



Fabry-Perot



Michelson



Mach-Zehnder

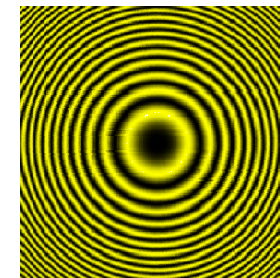
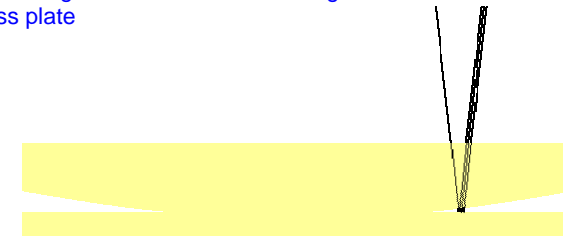
Source: Naumann/Schröder, Bauelemente der Optik, 1992

## Course outline

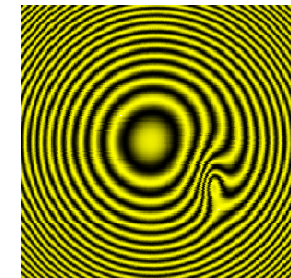
1. Imaging optics
2. Optical sensors
  - 2.1 Spectroscopy
  - 2.2 Material characterization
  - 2.3 Distance measurement
  - 2.4 Angle measurement
  - 2.5 Optical mouse
3. Optics in data storage
4. Introduction to displays -> Presentation by BARCO (end of semester)
5. Fourier optics (starts 13.12.2007)
6. Diffractive optics and holograms
7. Integrated optics
8. Computerized imaging

## Newton's rings

- Newton's rings due to interference of light reflected on lens and light reflected on glass plate



Without lens error



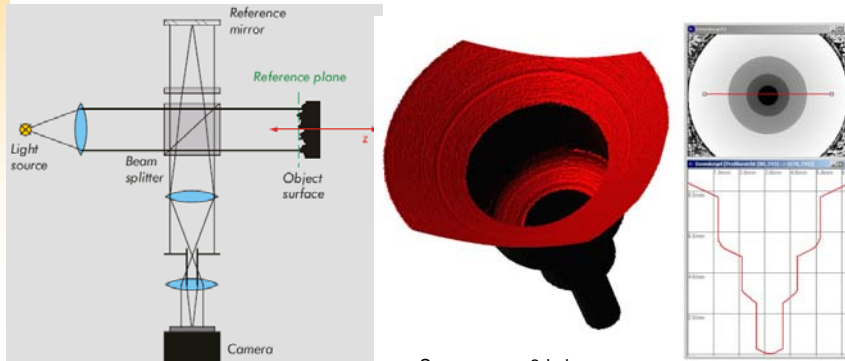
With lens error

Source: wwwex.physik.uni-ulm.de

## White light interferometer

6.5

- Interference of broad band light source (white light) used
  - White light has small coherence
  - Interference phenomena only visible if optical length of both paths in interferometer identical within coherence length ( $\sim \lambda$ )
  - Object scanned in z-direction by movement relative to reference plane
- „Depth image“ of object with small measurement uncertainty generated
  - Setup needs to be very stable

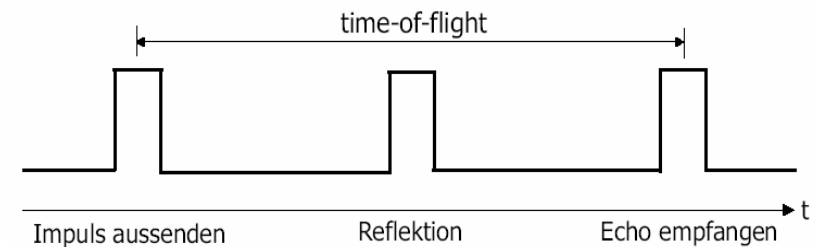


Source: www.3d-shape.com

## Time of flight distance measurement

6.6

- Emit laser pulse and determine time difference until detection of reflected pulse
- Calculation of distance using propagation velocity

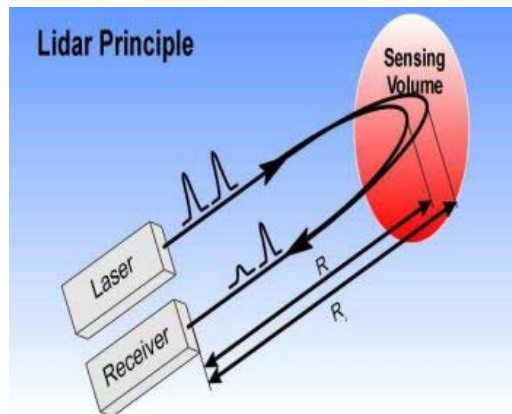


- Problem: Light is fast
  - Propagation time for distance of 1 m is 3 ns
- Short laser pulses and fast electronics necessary

## LIDAR (Light Detection and Ranging)

6.7

- Compare to Radar:
  - Electromagnetic wave emitted and reflected signal analyzed

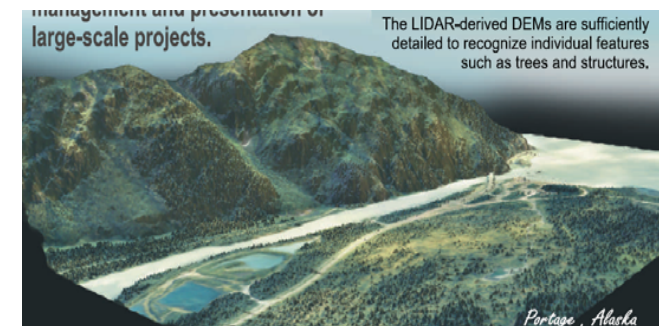


Source: [http:// www.dlr.de/schoollab/](http://www.dlr.de/schoollab/)

## LIDAR applications

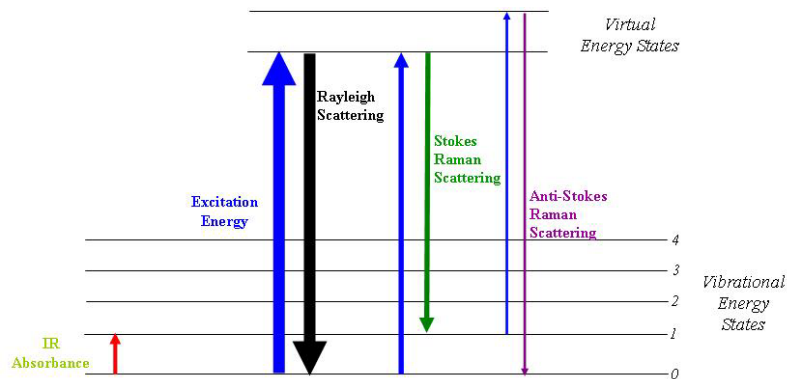
6.8

- Coordinate measurement using time of flight
- Dynamics of gas turbulences by time of flight measurement and Doppler shift
- Chemical analysis (Pollutant concentration in atmosphere) by time of flight measurement and spectral measurement (Raman signal)



DEM: Digital elevation model

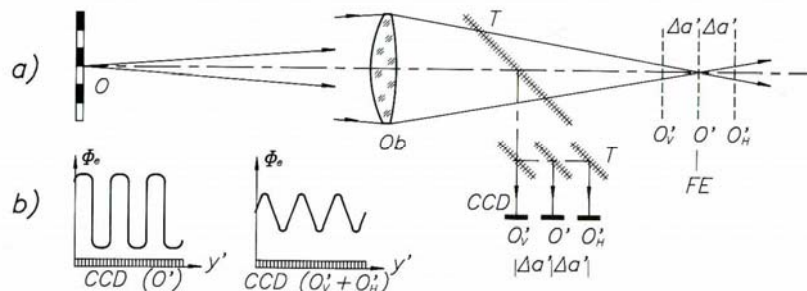
- Raman signal provides fingerprint of molecules as vibrational states specific for chemical bonds
  - Fingerprint region of organic molecules typically  $500\text{--}2000\text{ cm}^{-1}$
- In solid state physics Raman signal used to, e.g., characterize materials and measure temperature
- Difficulty is to separate weak Raman signal from background



Source: en.wikipedia.org

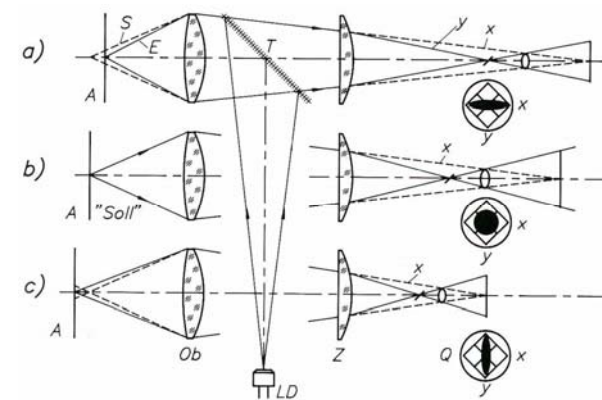
Laser	Q-switched Nd-YAG with 320mJ at 1064nm (additional wavelengths: 532nm and 355nm); 30Hz repetition rate; 8ns pulse; 1.8 mrad beam divergence; BigSky laser model CFR 400
Telescope	25.4 cm (10 in) diameter, Cassegrain f/10, 5mrad FOV (Meade LX50)
Detector	IR-enhanced Si avalanche photodiode (Analog Modules)
Digitizer	12-bit 100MHz, dual channel (Signatec PDA 12)
Scanning system	Azimuth rotary stage (180:1), stepper motors & encoders, elevation right angle reducer (100:1), i.e. from $90^\circ$ to $-10^\circ$ , AT6400 controller (Compumotor)
Maximum range resolution	1.5m
Data acquisition	Pentium 133 MHz laptop

- Modification of objective position until image focused
- Reading of distance on objective scale
- Called contrast measurement as image contrast maximum in focus
- Auto-focus of digital camera works using contrast evaluation
  - Processor of camera calculates spatial frequency distribution of image
  - Image closer to focus if fraction of high frequencies larger
  - Multiple images with different focusing necessary to evaluate contrast
  - Alternatively, beam splitting may be used



Source: Naumann/Schröder, Bauelemente der Optik, 1992

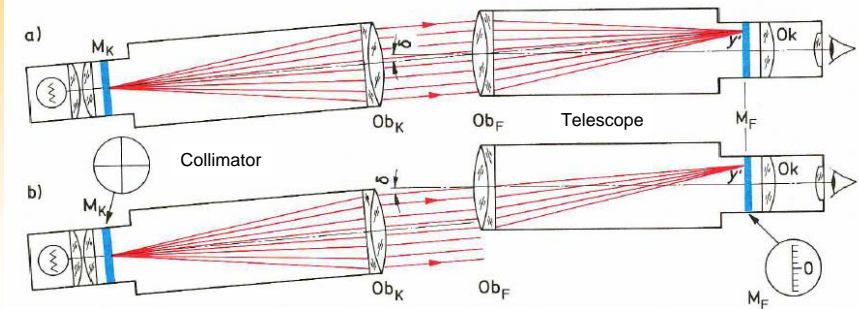
- Illumination spot A imaged via objective and cylindrical lens astigmatically onto quadrant diode
- For correct focusing signals on x-diode and y-diode identical
- Setpoint tracing obtained from difference signal
  - Used in CD- und DVD-players



Source: Naumann/Schröder, Bauelemente der Optik, 1992

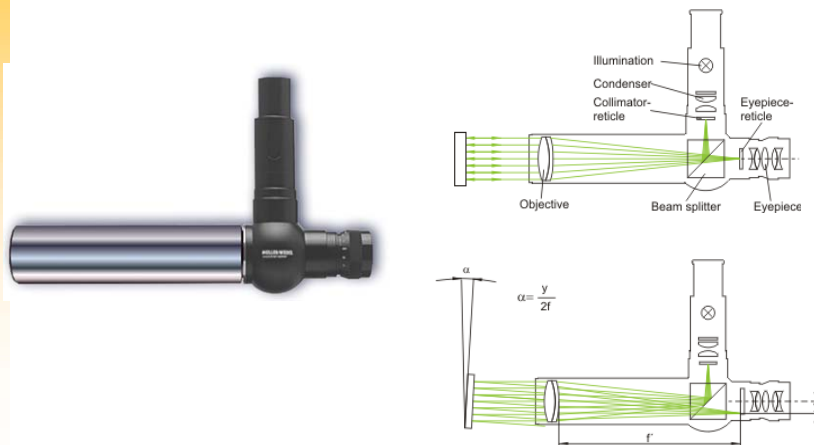
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- Collimator: Projector that images illuminated reticle to infinity
- Telescope with reticle used for evaluation
- Sensitive measurement of direction differences
- Setup insensitive vertical alignment (Parallel displacement)



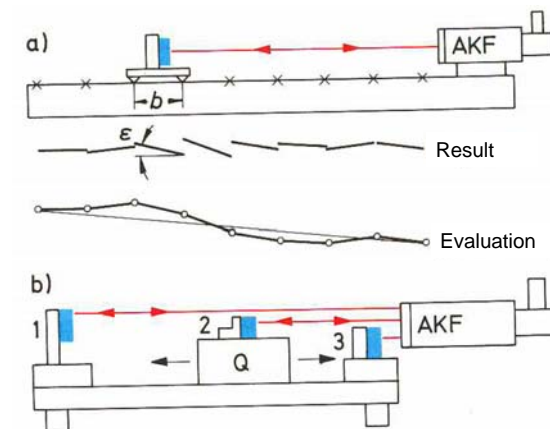
Source: Schröder, *Technische Optik*, 1990

- Instrument combines collimator and telescope
  - Collimator reticle and telescope reticle both placed at focal plane of autocollimator objective



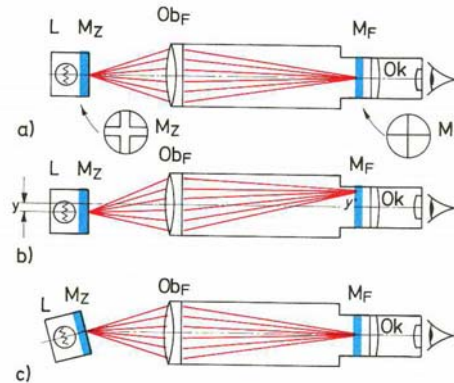
Source: www.moeller-wedel-optical.com

- Measurement of angle while slide moves

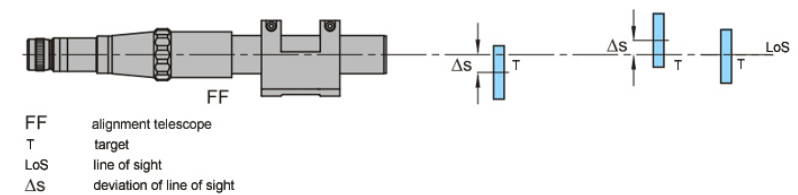


Source: Schröder, *Technische Optik*, 1990

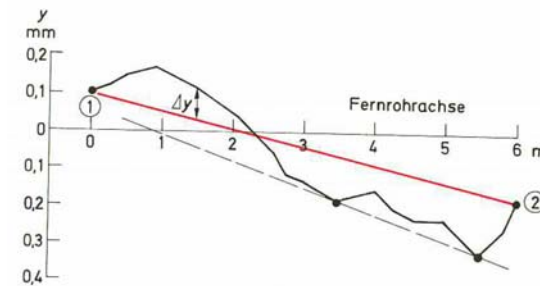
- Precision instruments for the alignment of objects to a reference line, which is defined by the line of sight of the system
- Alignment telescope focuses target to determine lateral displacement with regard to reference line
  - Setup insensitive against rotation



Source: Schröder, *Technische Optik*, 1990

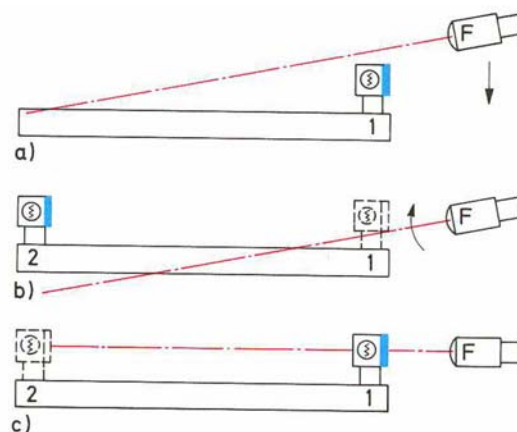


Source: www.moeller-wedel-optical.com



Source: Schröder, *Technische Optik*, 1990

- Before use telescope axis needs to be aligned with track way
  - Adjust height to front target
  - Adjust direction to rear target
  - Repeat if necessary
- Identical procedure for adjustment of alignment laser with two iris apertures

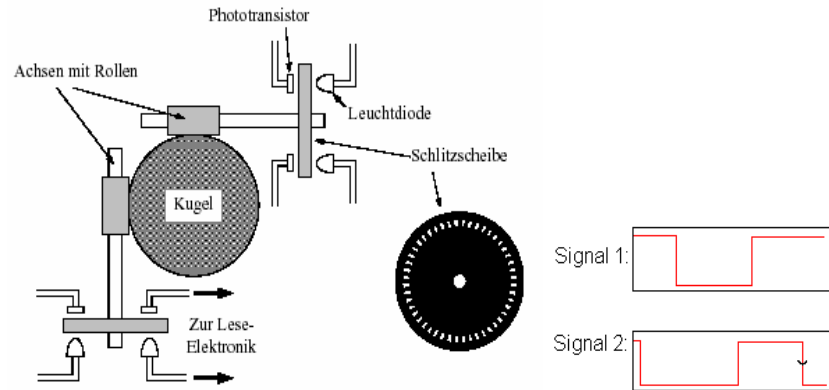


Source: Schröder, *Technische Optik*, 1990

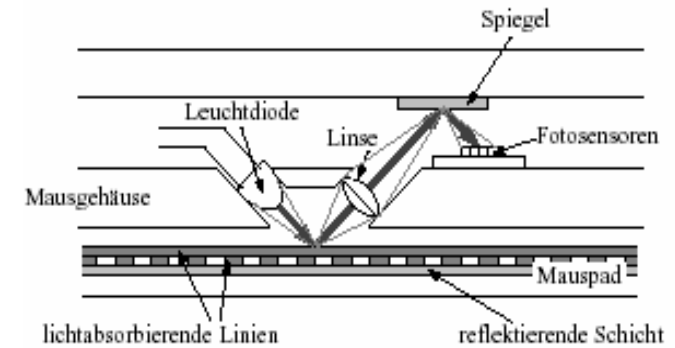
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- Direction obtained from time sequence of signals

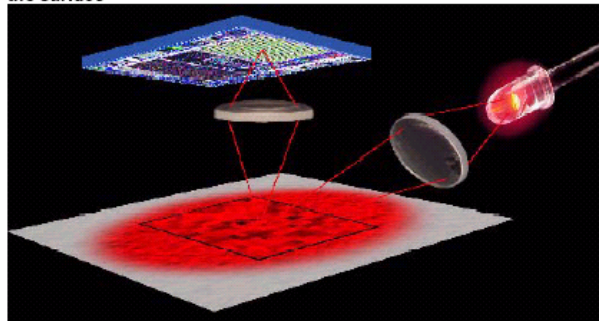


- Special pattern on mouse pad used for modulated reflection during movement



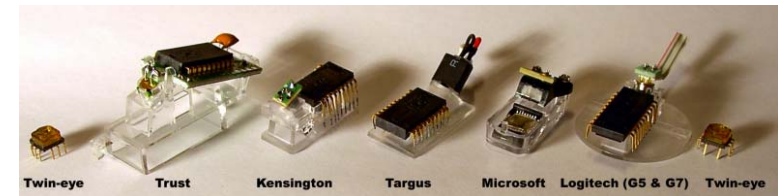
- Image scanned (as in digital camera) and displacement calculated

Figure 2: An optical mouse works by reading a reflected light beam on the surface



Source: [http://www.logitech.com/lang/pdf/laser\\_techbrief-04.pdf](http://www.logitech.com/lang/pdf/laser_techbrief-04.pdf)

- Different systems:



Source: <http://www.mstarmetro.net/~rlowens/OpticalMouse/>

- Example of image from bottom



Source: <http://www.howstuffworks.com>

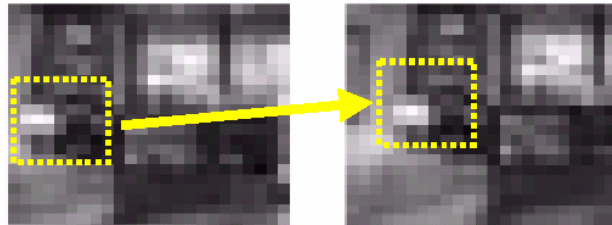
## Laser mouse (very new – since November 2004)

6.25

- Illumination with IR-laser
- Image taken with camera
- Movement of speckle-pattern evaluated



Figure 3: Interpreting differences in image fingerprints can be translated to movement of the mouse

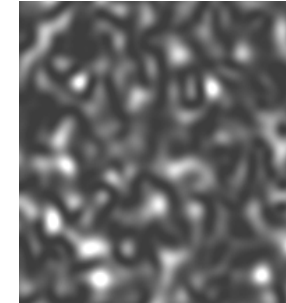


Source: [http://www.logitech.com/lang/pdf/laser\\_techbrief-04.pdf](http://www.logitech.com/lang/pdf/laser_techbrief-04.pdf)

## What is speckle?

6.26

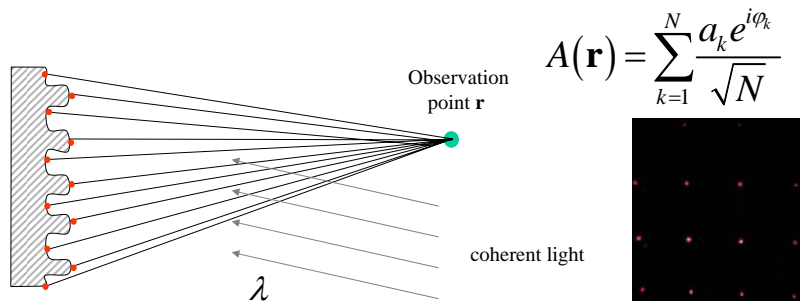
- Speckle (laser light-granulation) occurs upon reflection or transmission of coherent light on rough surfaces or distributed scatterers



## Diffraction on grating

6.27

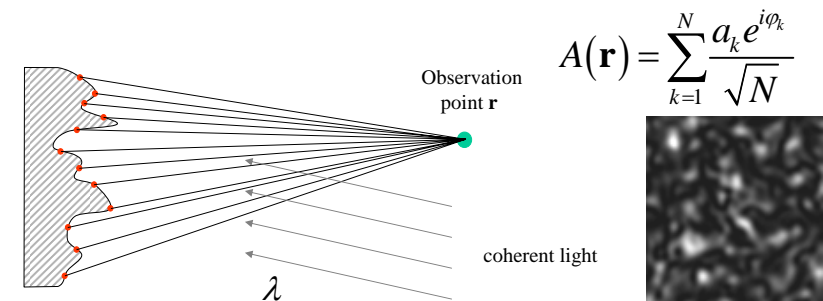
- Interference effect of large number  $N$  of scattering points  $k$  with fixed phase difference  $\varphi_k$  between  $0..2\pi$
- Each scattering point is origin of spherical wave. Waves superpose at observation point  $\mathbf{r}$



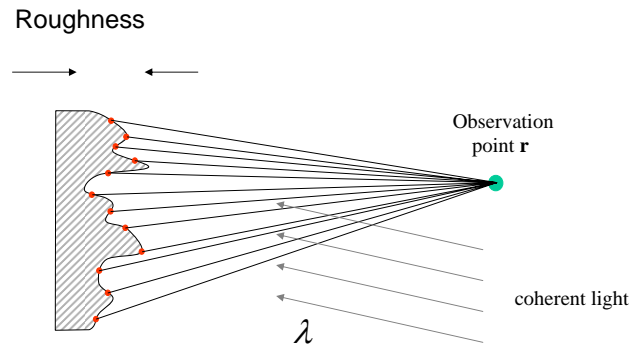
## How does speckle form?

6.28

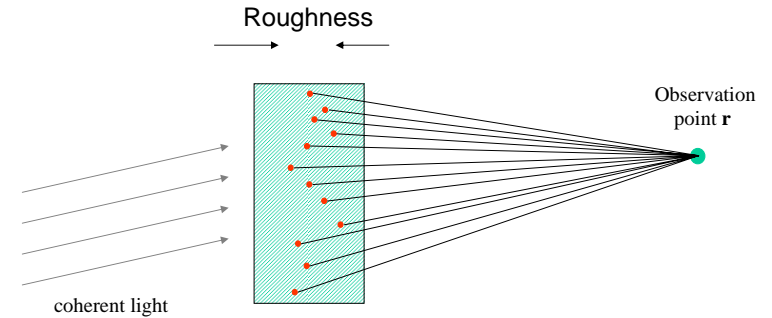
- Interference effect of large number  $N$  of scattering points  $k$  with random phase difference  $\varphi_k$  between  $0..2\pi$
- Each scattering point is origin of spherical wave. Waves superpose at observation point  $\mathbf{r}$



- Speckle occurs if roughness of surface larger than wavelength of light



- Speckle occurs in transmission if scattering particles are distributed in volume with distance larger than wavelength of light
- Possible difference to scattering on surface:
  - Multiple scattering (random walk) increases effective roughness to more than layer thickness



- Holograms
  - Besides desired object and reference wave speckle exists due to rough objects
- Laser projection displays
  - Roughness of projection screen causes speckle and blurred images
- Astronomy
  - Wave front are disturbed in atmosphere and limit resolution ("Seeing")
- Wireless microphone
  - Lecturer with wireless microphone cannot be heard at certain position in auditorium (dead spots)
- Ultrasonic imaging
  - Granulated image due to speckle

- Speckle metrology
  - Superposition of pattern 1 from measurement object and pattern 2 from reference object results in pattern 3 that depends on phase difference at given wavelength
  - Surface analysis by comparison to reference surface

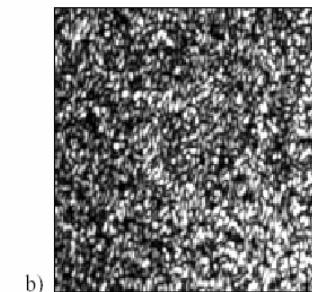
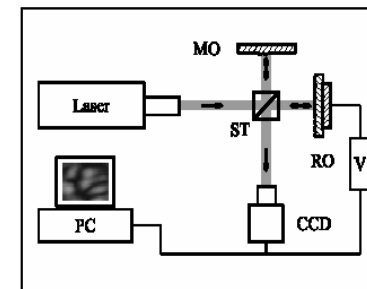
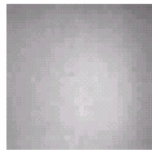


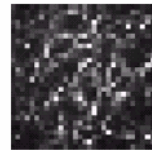


Figure 4: Laser uncovers surface features not detected by LED.

Glossy packaging (LED)



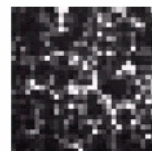
Glossy packaging (Laser)



Whiteboard (LED)

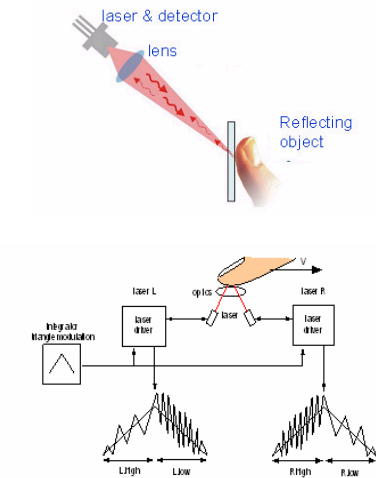
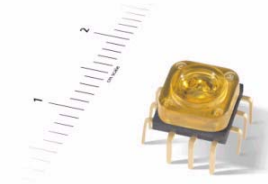


Whiteboard (Laser)



Source: [http://www.logitech.com/lang/pdf/laser\\_techbrief-04.pdf](http://www.logitech.com/lang/pdf/laser_techbrief-04.pdf)

- Other laser properties may be used as well
  - e.g., Philips Twin-Eye laser sensor: Input device based on laser Doppler effect



Source: <http://www.business-sites.philips.com/lasersensors/about/article-15031.html>

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  - 6.2 CD-/DVD-player
  - 6.3 Magneto-optical discs (MO), MiniDisc (MD)
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- Data storage is used to save and distribute information independent of humans



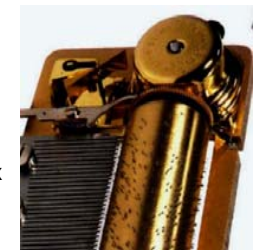
cuneiform writing

cave-painting



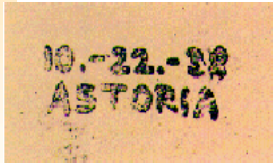
letterpress

music box

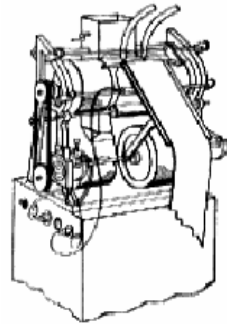


- 1938: Effect discovered by Carlson
- 1947: Technology licensed to Haloid
- 1949: First commercial photocopier
- 1961: Company was renamed from Haloid to Xerox

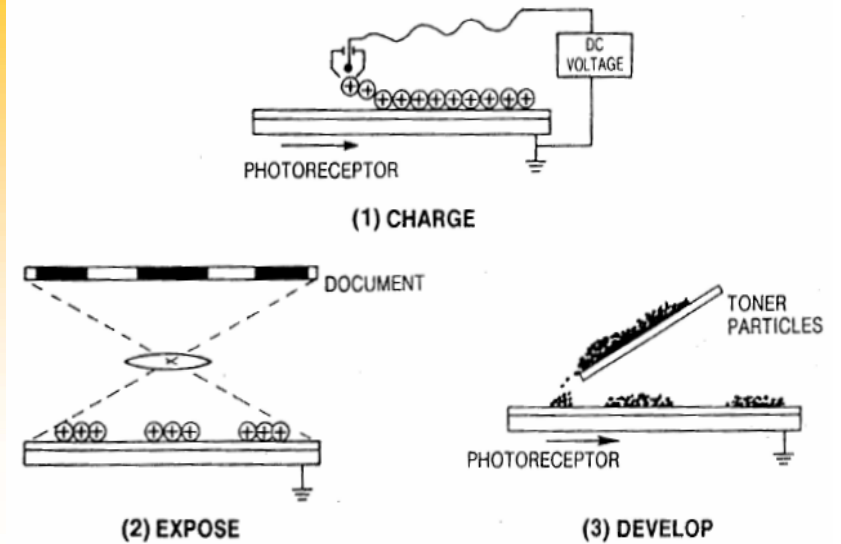
The first photocopy



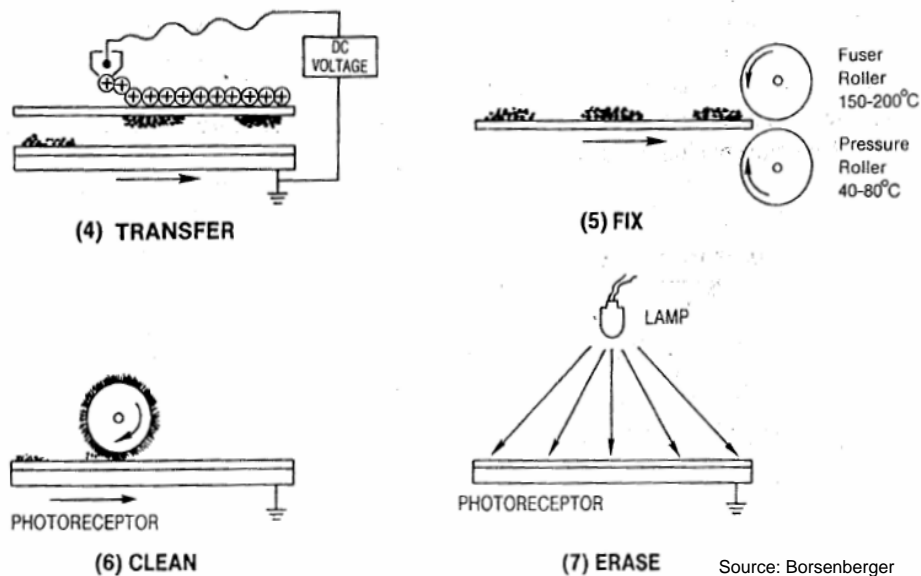
Source: Xerox



© 2000 Hagi Shiki Works, Inc.



Source: Borsenberger, „Organic Photoreceptors for Imaging Systems “



Source: Borsenberger

- Core of copier is drum coated with photoconductor
- Photoconductor should have small dark conductivity and high photo sensitivity
- Photoconductor needs to be applied onto round or flexible substrates
- Until 1975 selenium mainly used, today organic semiconductor materials are used (see lecture „Plastic Electronics“).



Photo courtesy of Xerox

- Toner consists of pigments, iron and resin
  - Pigments responsible for color, e.g., soot for black toner
  - Iron particles allow for sticking to electrically charged drum
  - Resin allows for „melting“ toner onto paper in fuser

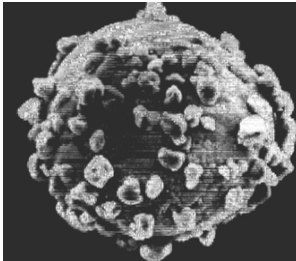
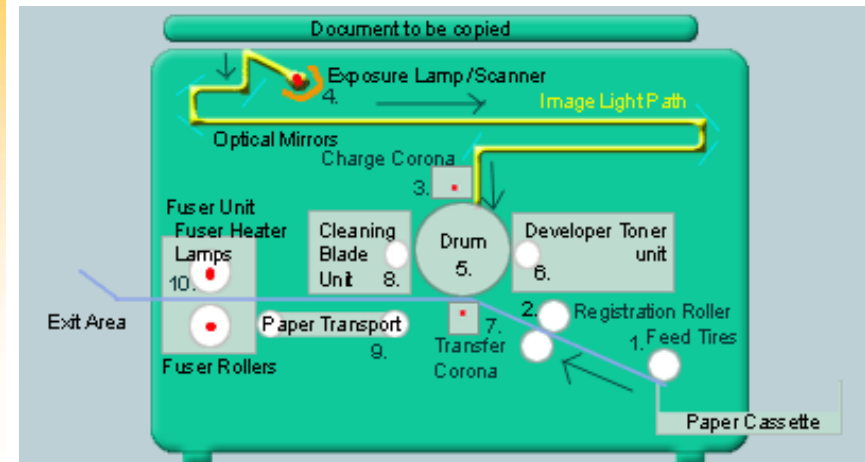


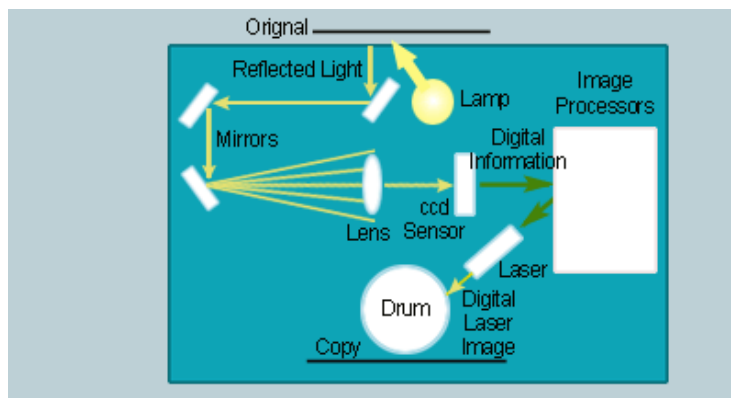
Photo courtesy of Xerox

- Imaging of document onto drum using system of lenses and mirrors
- Exposure and development need to be in one instrument



Source: [www.compareindia.com/tips/photocopiers\\_components.htm](http://www.compareindia.com/tips/photocopiers_components.htm)

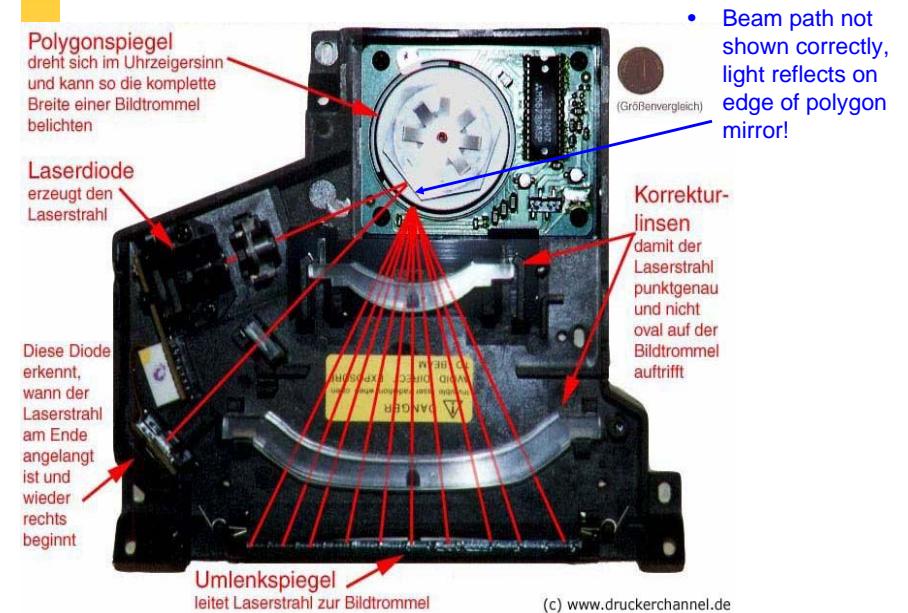
- Digital copiers consist of two separate units, the scanner and the printer
- Document digitalized with scanner and saved in digitally (RAM or hard drive)
- Saved image transferred electronically to printer and usually printed with laser printer



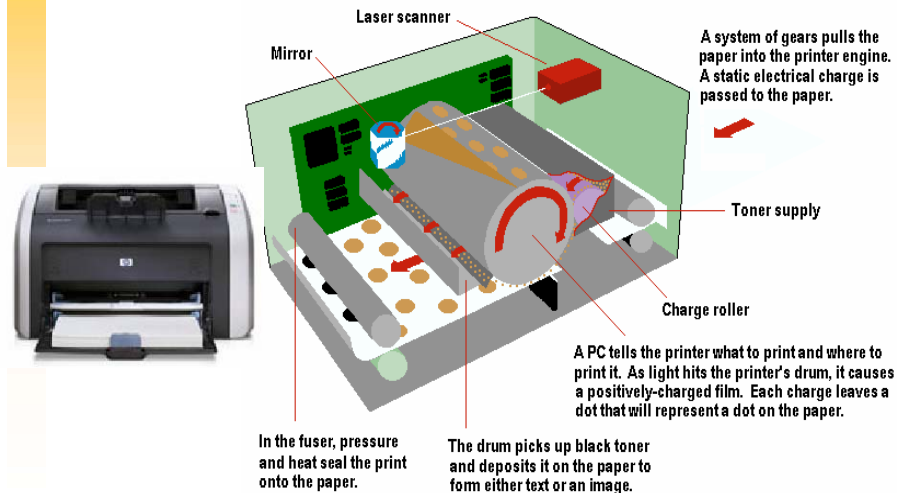
Source: [www.compareindia.com/tips/photocopiers\\_components.htm](http://www.compareindia.com/tips/photocopiers_components.htm)

- Advantages
  - Compact and cost-effective construction possible
  - Document may be copied several times without repeated exposure
  - Additional functionality such as print, fax, scan possible
  - Possibility of digital modification of copy before print
- Disadvantages
  - More likely noise on image
  - Grey increments worse

- Suggest a layout for the laser scanner unit!



- Laser printer has printer part only
- Image on drum generated by exposure with laser (for LED-printers using row of LEDs).



Source: [www.pctechguide.com/12lasers.htm](http://www.pctechguide.com/12lasers.htm)

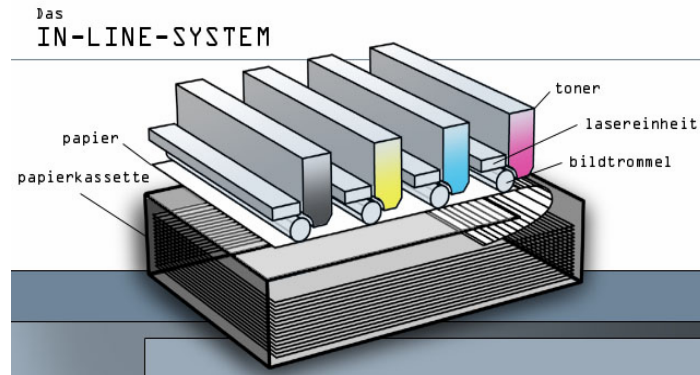
- Individual toner cartridge for each color (cyan, magenta, yellow and black) necessary
- Laser exposes drum or transfer band four times for each print – once for each color



Source: [www.druckerchannel.de](http://www.druckerchannel.de)

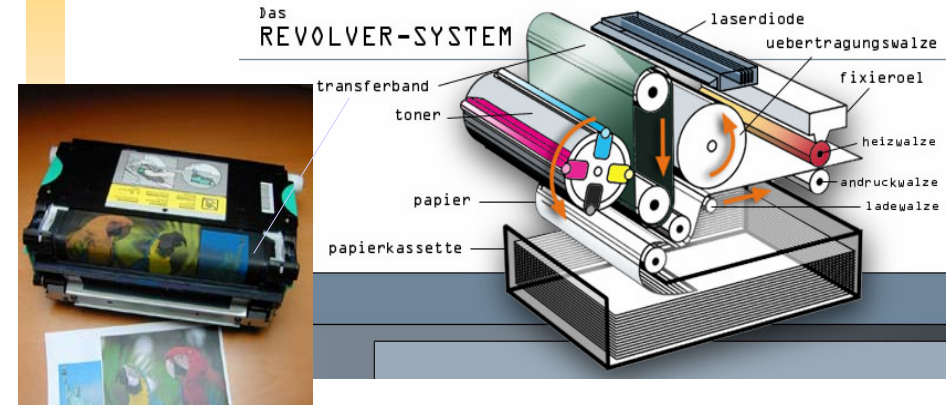


- Individual drum for each color
- Sequential transfer of colors to paper
- Advantage is high print speed



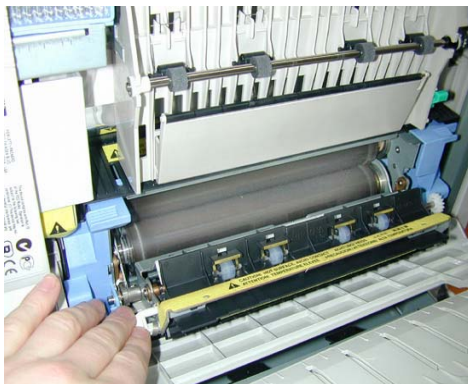
Source: www.druckerchannel.de

- Only one laser unit used
- Images of individual colors printed on transfer band
- When all colors are on transfer band, image transferred to paper
- Compact construction, but rather slow and loud



Source: www.druckerchannel.de

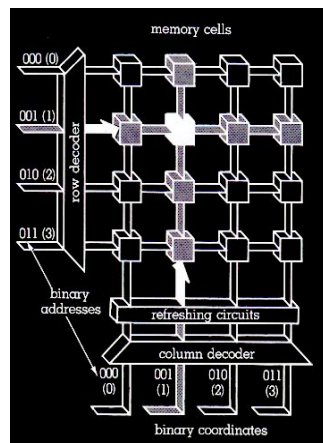
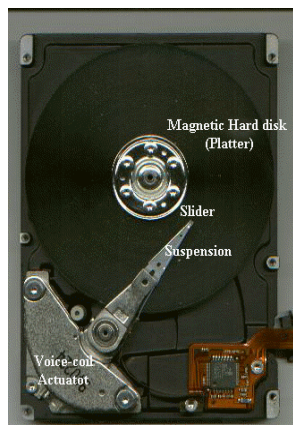
- At the end paper passes fuser rolls: Heat and pressure fuse toner into paper
  - One of the Teflon coated rolls is heated to about 200 degrees Celsius.
  - Other roll necessary for counter pressure
  - Heat and pressure melt toner particles and fixate them on paper
- Small bristles visible at paper ejection. These neutralize electrically charged paper to prevent sticking of pages.



Source: www.druckerchannel.de

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- **Mass storage: Storage medium and access unit separate**
- **„random-access“-storage: Storage medium and access unit joined**



## Mass storage

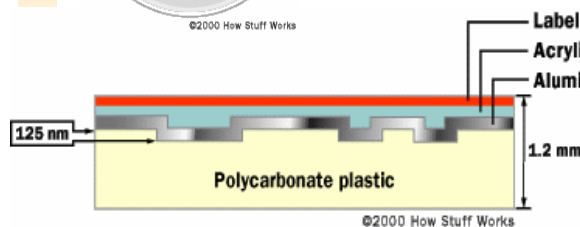
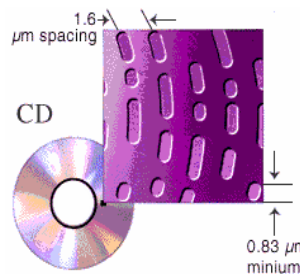
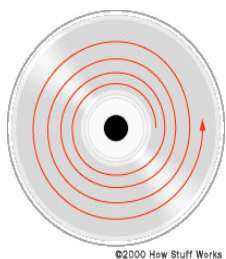
- One or more access units and information saved on one or more storage units
- Data access by positioning of access unit onto storage unit
- Data exchange using different physical transactions, e.g., mechanical, optical, magnetic fields, electric fields.
- Access times for HDD are a few milliseconds, for CD/DVD/MO ca. 100 milliseconds

## „random-access“-storage

- Access using matrix of conductors. Storage medium located at cross points
- Data access by electrical addressing of rows and columns in random order
- Electronic data exchange.
- Access times of few nanoseconds.

Source: Waser, „Nanoelectronics and Information Technology“

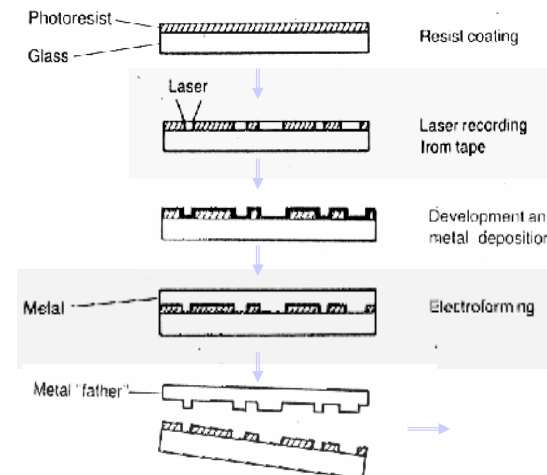
- Digital data saved in continuous spiral on CD
- Data saved as bits in pits



- Height profile coated with reflective layer to increase intensity of reflected light

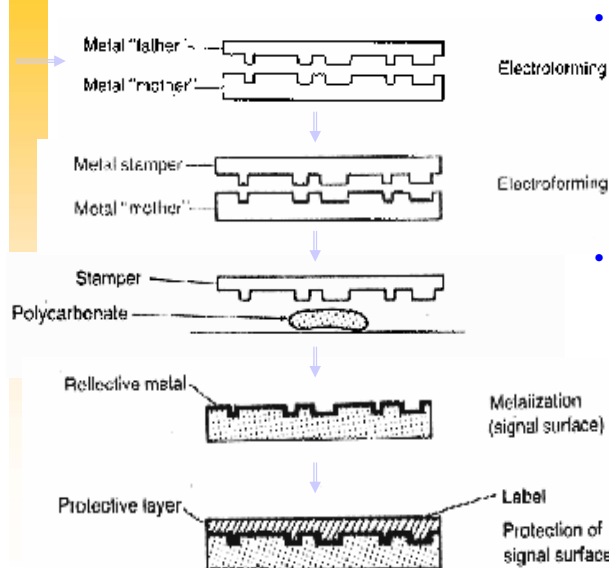
Sources: [www.howstuffworks.com](http://www.howstuffworks.com);  
[www.physics.udel.edu/wwwusers/watson/scen103/less-cd.html](http://www.physics.udel.edu/wwwusers/watson/scen103/less-cd.html)

- Glass master fabricated by exposure of photo resist
- By galvanization (electrochemical process) 3-6 molds are fabricated



Source: [www.ee.washington.edu/conselec/CE/kuhn/cdaudio/95x6.htm](http://www.ee.washington.edu/conselec/CE/kuhn/cdaudio/95x6.htm)

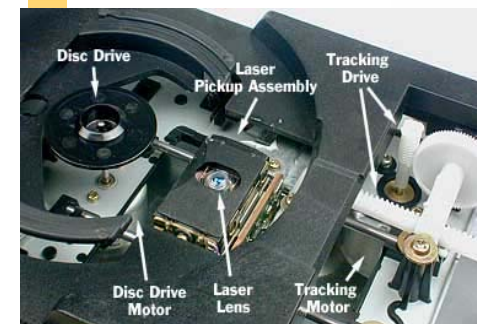




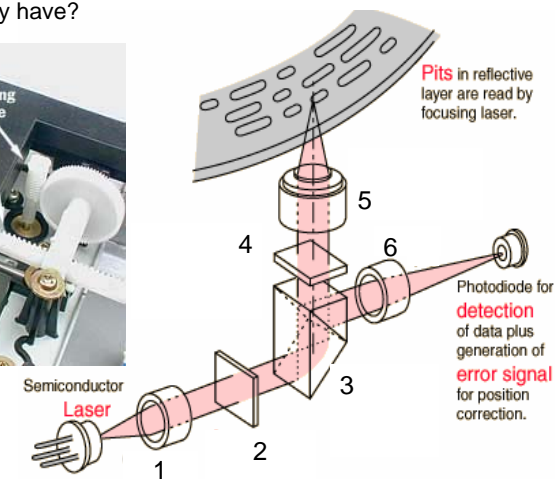
- After two more galvanic molds resulting metal stampers („Sons“) used to fabricate CDs using inexpensive die casting in polycarbonate (1.2 mm).
- At the end surface is coated with metal (Ag,Al,Au,Cu 50-100 nm), and protective layer (1-30  $\mu\text{m}$ ). Label is applied.

Source: [www.ee.washington.edu/conselec/CE/kuhn/cdaudio/95x6.htm](http://www.ee.washington.edu/conselec/CE/kuhn/cdaudio/95x6.htm)

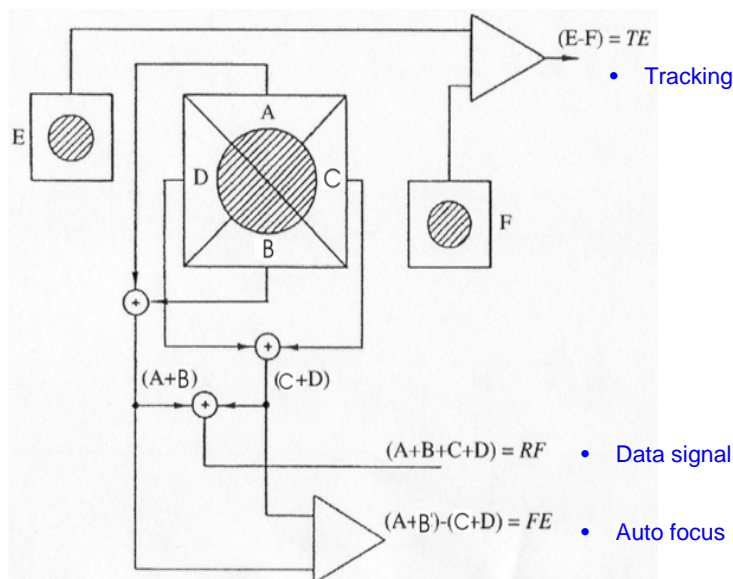
- How does a CD-player work?
  - What are components 1 to 6?
  - What function do they have?



[www.howstuffworks.com](http://www.howstuffworks.com)

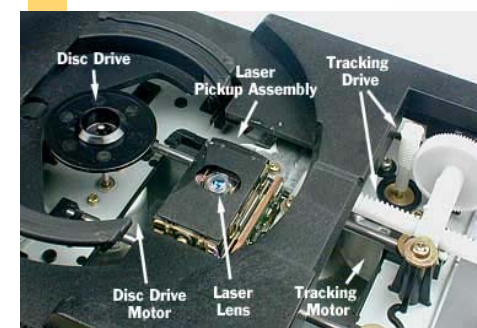


Source: [hyperphysics.phy-astr.gsu.edu/hbase/audio/cdplay.html](http://hyperphysics.phy-astr.gsu.edu/hbase/audio/cdplay.html)

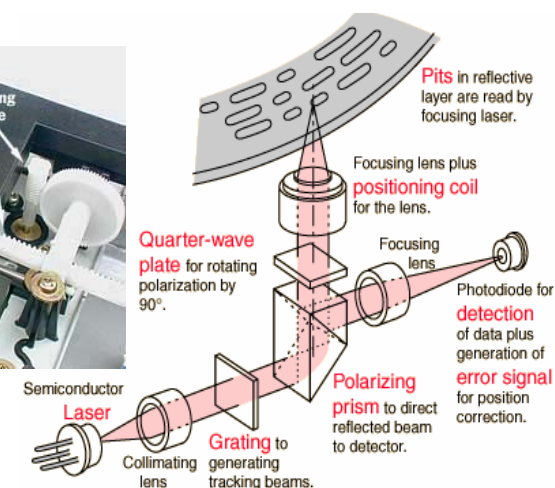


Source: Imlau

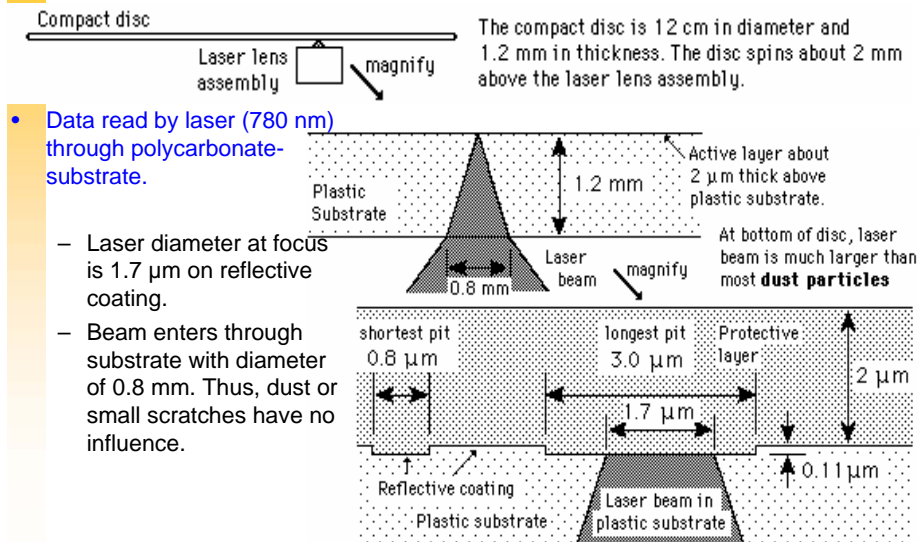
- Optical beam path consists of laser diode, grating, polarizing prism,  $\lambda/4$ -waveplate, various lenses and photodetector.



[www.howstuffworks.com](http://www.howstuffworks.com)



Source: [hyperphysics.phy-astr.gsu.edu/hbase/audio/cdplay.html](http://hyperphysics.phy-astr.gsu.edu/hbase/audio/cdplay.html)

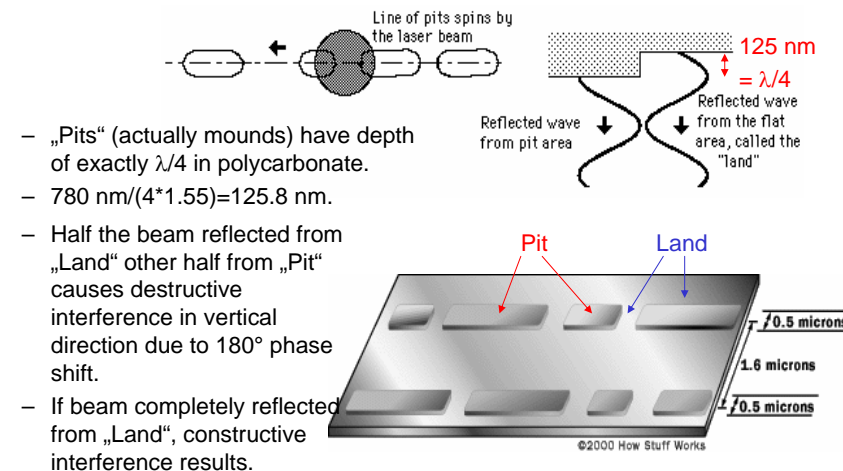


- Data read by laser (780 nm) through polycarbonate-substrate.

- Laser diameter at focus is 1.7 μm on reflective coating.
- Beam enters through substrate with diameter of 0.8 mm. Thus, dust or small scratches have no influence.

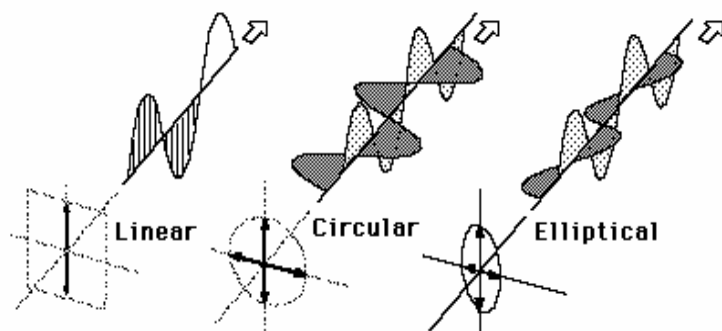
Source: hyperphysics.phy-astr.gsu.edu/hbase/audio/cdplay3.html

- As all areas of CD are metal coated, reflectivity does not change with position.
- Signal due to constructive or destructive interference.



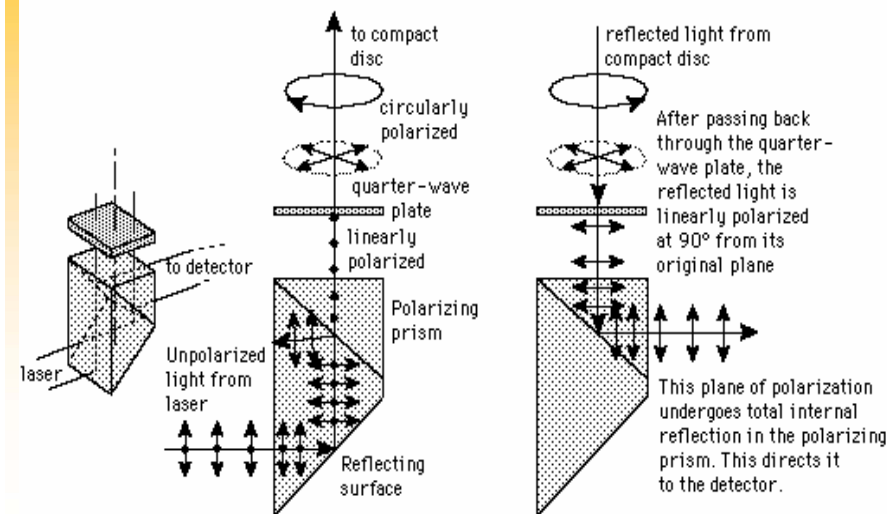
Source: www.howstuffworks.com; hyperphysics.phy-astr.gsu.edu/hbase/audio/cdplay3.html

- Linearly polarized light is plane wave with fixed orientation of electric field
- Circularly polarized light may be described by two plane waves with equal amplitudes and 90° phase difference.



Source: hyperphysics.phy-astr.gsu.edu/hbase/phyopt/polclas.html

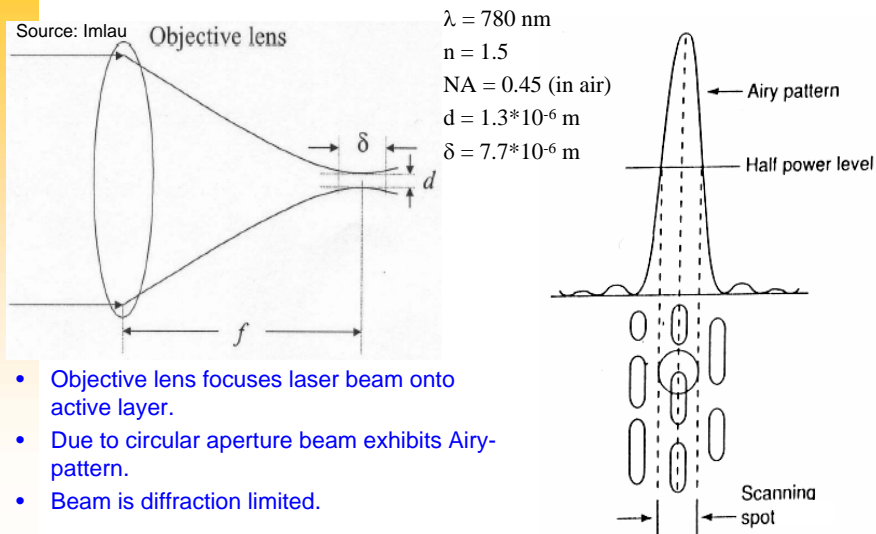
- Reflected light passes to photodetector and not back to laser diode due to polarizing beam splitter and λ/4-Wellenplatte.



Source: hyperphysics.phy-astr.gsu.edu/hbase/phyopt/polclas.html

## Focusing of laser beam I

6.65



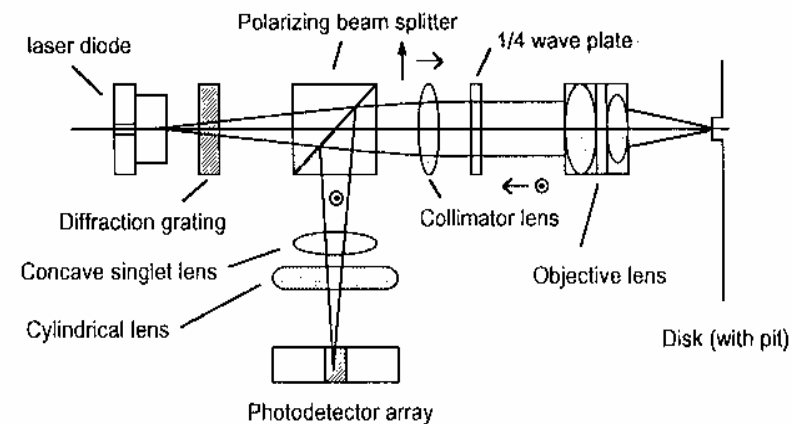
- Objective lens focuses laser beam onto active layer.
- Due to circular aperture beam exhibits Airy-pattern.
- Beam is diffraction limited.

Source: [www.ee.washington.edu/conselec/CE/kuhn/cdaudio/95x6.htm](http://www.ee.washington.edu/conselec/CE/kuhn/cdaudio/95x6.htm)

## Focusing of laser beam II

6.66

- As planarity of CD is ca.  $50 \mu\text{m}$  and „Wobble“ is ca.  $100 \mu\text{m}$  continuous refocusing is necessary to prevent crosstalk.
- Focusing achieved with astigmatic lens (Combination of spherical objective lens and cylindrical lens in front of detector) and quadrant detector.

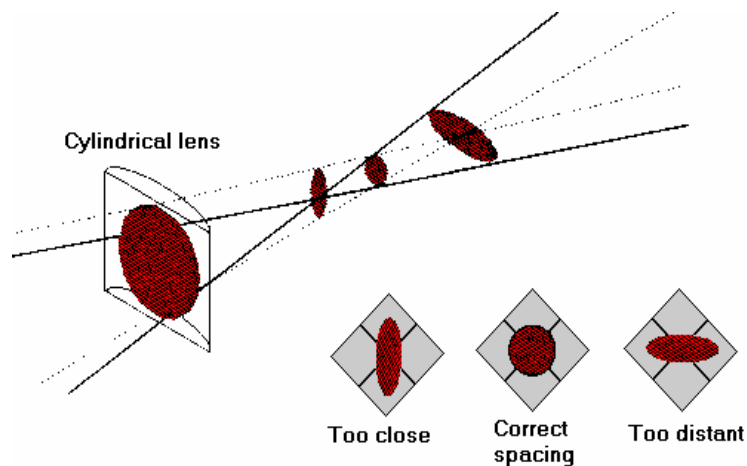


Source: [www.ee.washington.edu/conselec/CE/kuhn/cdaudio/95x6.htm](http://www.ee.washington.edu/conselec/CE/kuhn/cdaudio/95x6.htm)

## Astigmatic lens combination

6.67

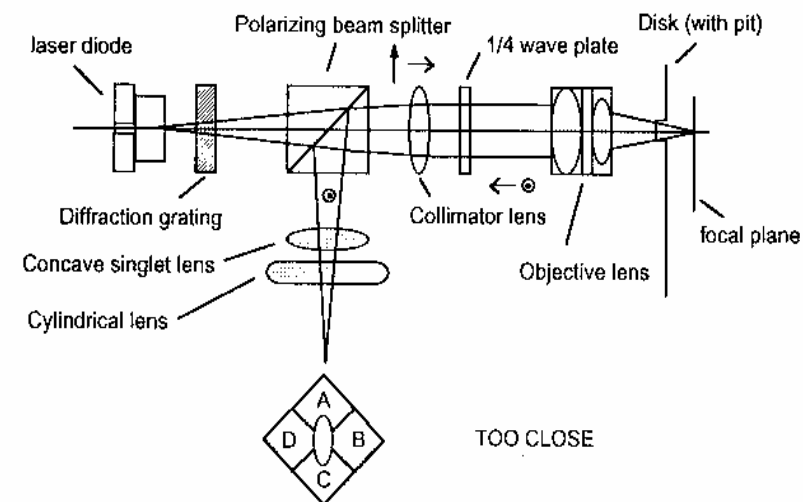
- Astigmatic lens combination causes only at correct spacing round shape.
- Quadrant detector used to analyze beam shape



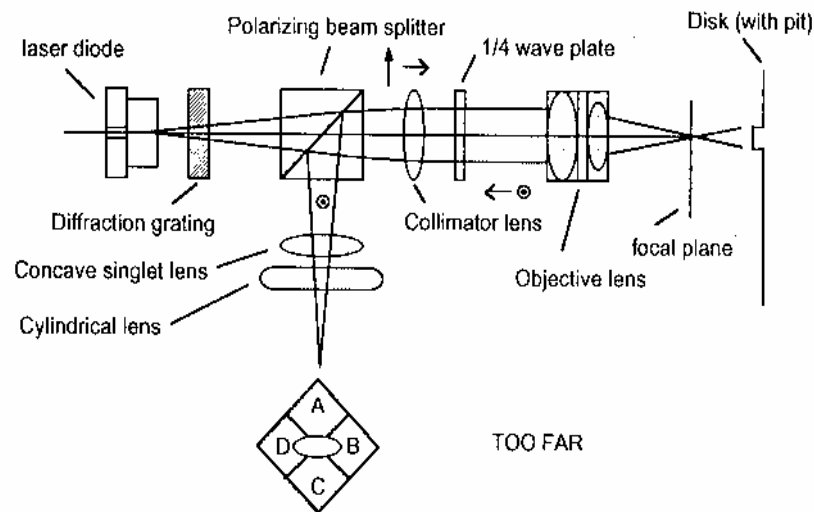
Source: [www.physics.udel.edu/%7Ewatson/scen103/cd-astig.html](http://www.physics.udel.edu/%7Ewatson/scen103/cd-astig.html)

## CD too close

6.68

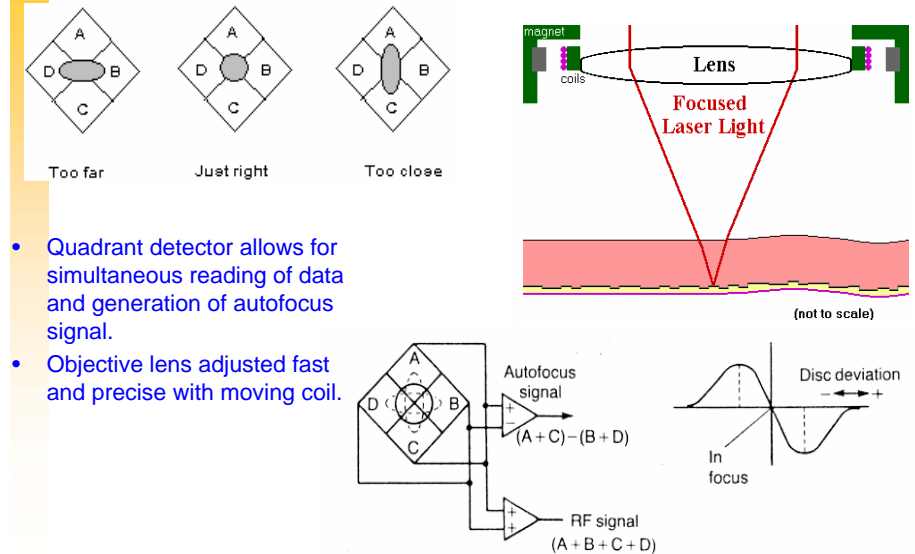


Source: [www.ee.washington.edu/conselec/CE/kuhn/cdaudio/95x6.htm](http://www.ee.washington.edu/conselec/CE/kuhn/cdaudio/95x6.htm)



Source: [www.ee.washington.edu/conselec/CE/kuhn/cdaudio/95x6.htm](http://www.ee.washington.edu/conselec/CE/kuhn/cdaudio/95x6.htm)

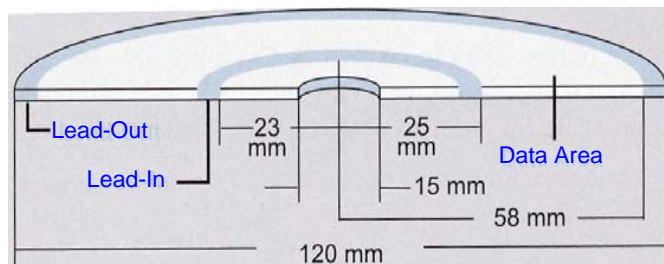
Source: [www.physics.udel.edu/wwwusers/watson/scen103/less-cd.html](http://www.physics.udel.edu/wwwusers/watson/scen103/less-cd.html)



- Quadrant detector allows for simultaneous reading of data and generation of autofocus signal.
- Objective lens adjusted fast and precise with moving coil.

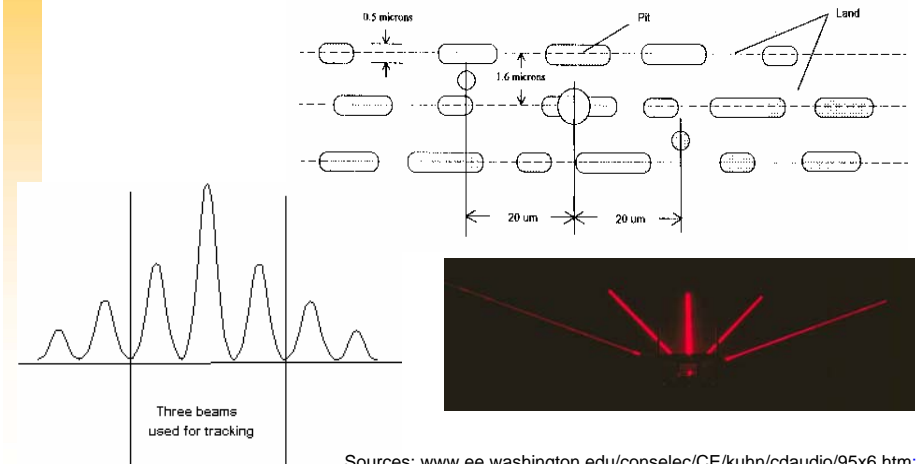
Source: [www.ee.washington.edu/conselec/CE/kuhn/cdaudio/95x6.htm](http://www.ee.washington.edu/conselec/CE/kuhn/cdaudio/95x6.htm)

- Data on CD read with constant linear velocity of 1.3 m/s.
- Due to constant linear velocity, angular velocity needs to be reduced from 500 RPM on the inside to 200 RPM on the outside.



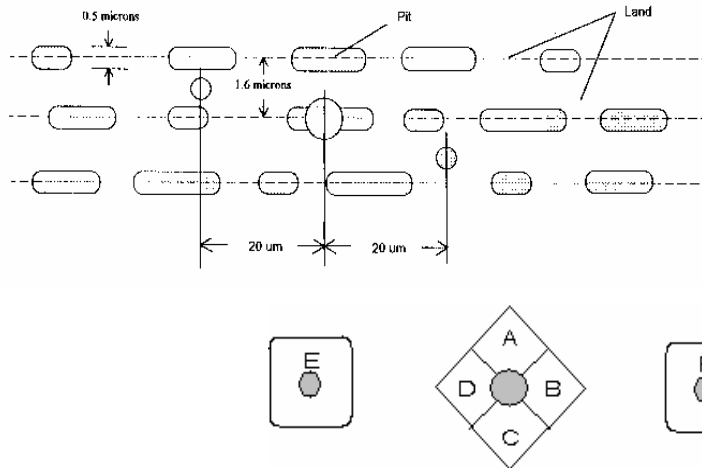
Source: Waser: „Nanoelectronics and Information Technology“

- During reading of CD optical head needs to be kept on spiral track.
  - Accomplished with „Three-beam-tracking“.
- Grating generates side beams around main beam.



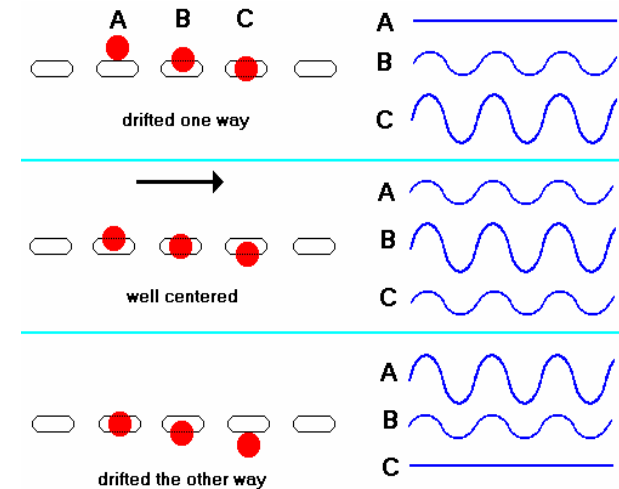
Sources: [www.ee.washington.edu/conselec/CE/kuhn/cdaudio/95x6.htm](http://www.ee.washington.edu/conselec/CE/kuhn/cdaudio/95x6.htm); [hyperphysics.phy-astr.gsu.edu/hbase/phyopt/phopc/gratinghene2.jpg](http://hyperphysics.phy-astr.gsu.edu/hbase/phyopt/phopc/gratinghene2.jpg)

- Side beams fall between data tracks and are measured with two extra detectors.



Source: [www.ee.washington.edu/conselec/CE/kuhn/cdaudio/95x6.htm](http://www.ee.washington.edu/conselec/CE/kuhn/cdaudio/95x6.htm)

- If signal intensity of side beams is equal, tracking is adjusted correctly.
- Tracking done with servo drives.



Source: [www.physics.udel.edu/%7Eewatson/scen103/cd-tracking.html](http://www.physics.udel.edu/%7Eewatson/scen103/cd-tracking.html)

## How may the data density be increased?

- Data density given by:

$$D_{2D} = \frac{\#bits}{Area}$$

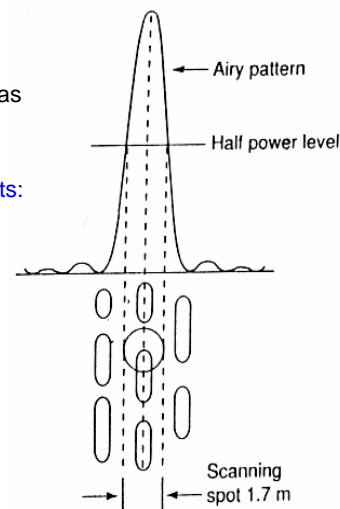
- Thus, bits should be chosen as small as possible for high data density.

- Resolution determines minimum size of bits:

$$y_{min} = 1.22 \frac{\lambda}{2n \sin \alpha}$$

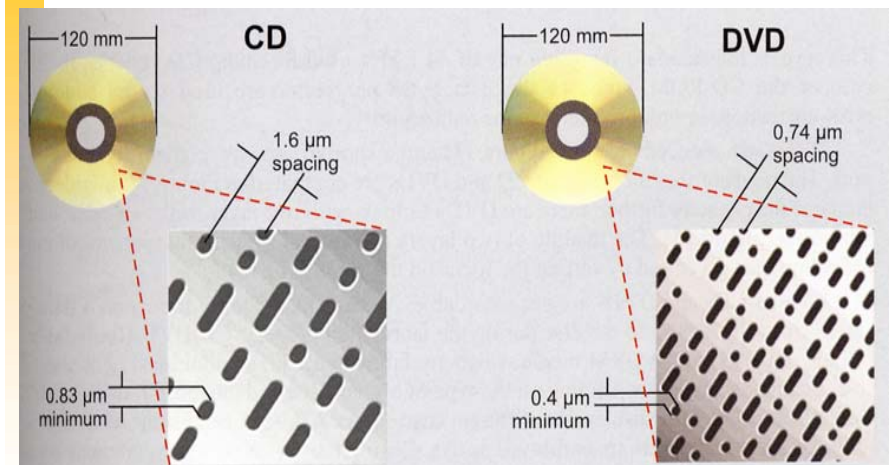
- $n \sin(\alpha) = NA$  is numerical aperture of objective ( $n=1$ , as objective in air).

- To achieve high data density, wavelength should be small and NA large!



Source: [www.ee.washington.edu/conselec/CE/kuhn/cdaudio/95x6.htm](http://www.ee.washington.edu/conselec/CE/kuhn/cdaudio/95x6.htm)

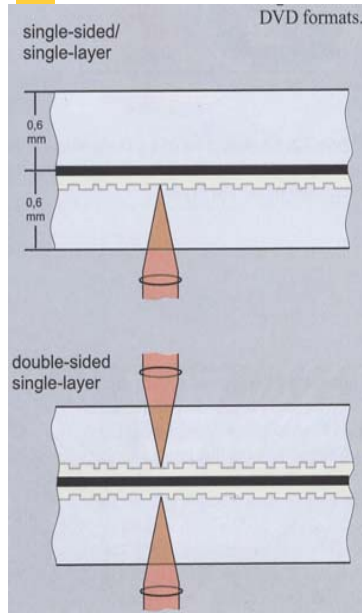
## Comparison CD and DVD



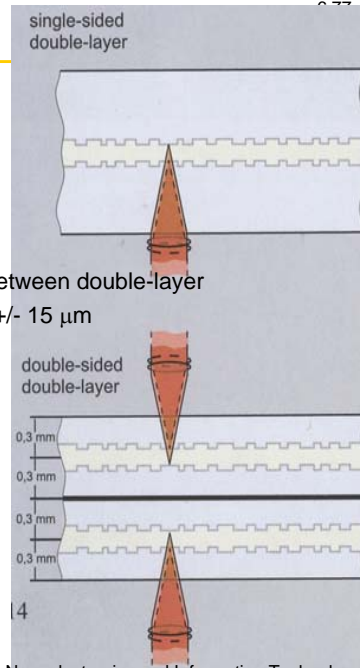
- For DVD smaller wavelength and larger NA is used. Also number of layers is increased to increase data density.

Source: Waser: „Nanoelectronics and Information Technology“





Distance between double-layer layers: 55 +/- 15  $\mu\text{m}$



Source: Waser: „Nanoelectronics and Information Technology“

	CD	DVD
Diameter	120 mm	120 mm
Thickness	1.2 mm	2 x 0.6 mm or 4 x 0.3 mm joint layers
Track distance	1.6 $\mu\text{m}$	0.74 $\mu\text{m}$
Width of pits	0.83 $\mu\text{m}$	0.40 $\mu\text{m}$
Laser wavelength	780 nm	650/635 nm
Data layers / sides	1/1	1/1 $\Delta$ 4.7 GB 2/1 $\Delta$ 8.5 GB 1/2 $\Delta$ 9.4 GB 2/2 $\Delta$ 17 GB
Capacity	$\Delta$ 680 MB	
NA	0.45	0.6

Source: Waser: „Nanoelectronics and Information Technology“

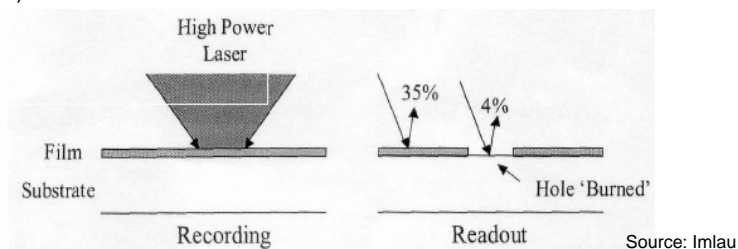
CD	DVD	Blu-Ray
<p><math>\lambda = 780 \text{ nm}</math> NA = 0.45 0.65 GBytes</p>	<p><math>\lambda = 650 \text{ nm}</math> NA = 0.6 4.7 GBytes</p>	<p><math>\lambda = 405 \text{ nm}</math> NA = 0.85 25 GBytes</p>
1.2 mm substrate	0.6 mm substrate	0.1 mm cover / 1.1 mm substrate
<p>1.6 <math>\mu\text{m}</math></p>	<p>0.74 <math>\mu\text{m}</math></p>	<p>0.30 <math>\mu\text{m}</math></p>

© Philips Research

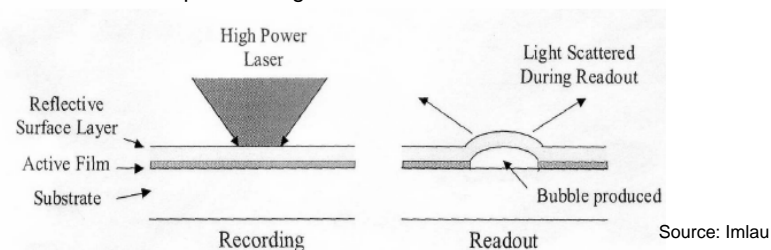
- The following categories are distinguished:
  - Prewritten CDs and DVDs are read-only
  - WORM (write once read many): may be written once and read many times, e.g., CD-R
  - R/W (read/write): maybe written and read many times
- Most important criterion for writable CDs and DVDs is that they may be read in conventional CD- and DVD-players
  - As in conventional read-only CDs and DVDs the reflection properties need to be changed.



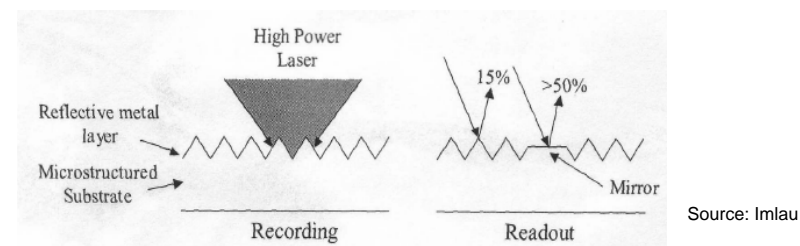
- a) Burning of holes in thin metal layer (e.g., Tellurium due to low melting point)



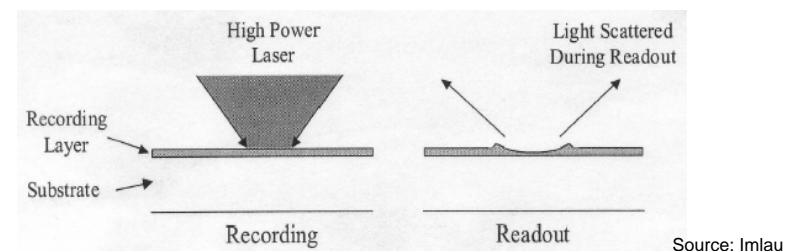
- b) Blister formation upon heating



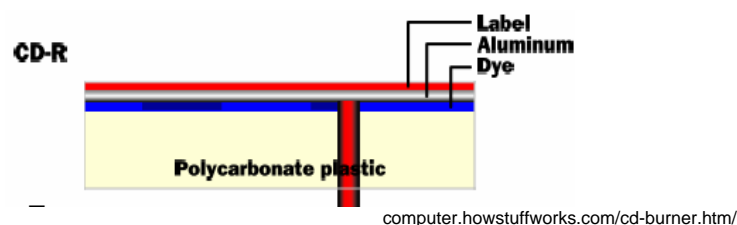
- c) Thermo-plastic methods



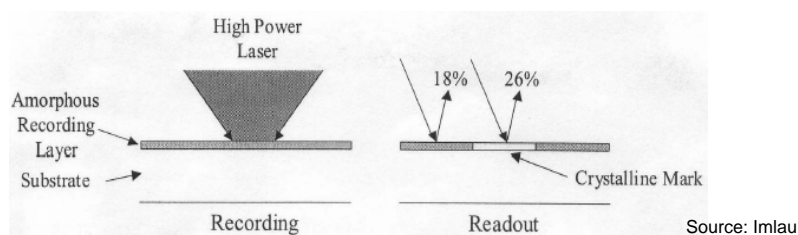
- d) Change of texture



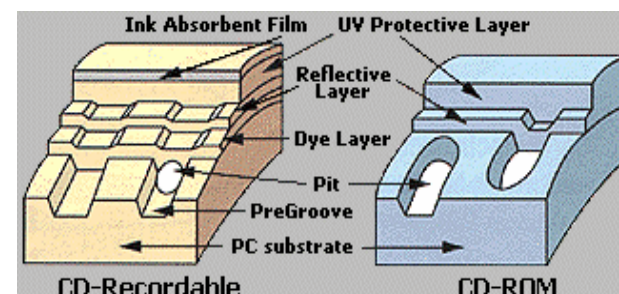
- e) Chemical change of dye layer -> used in CD-R



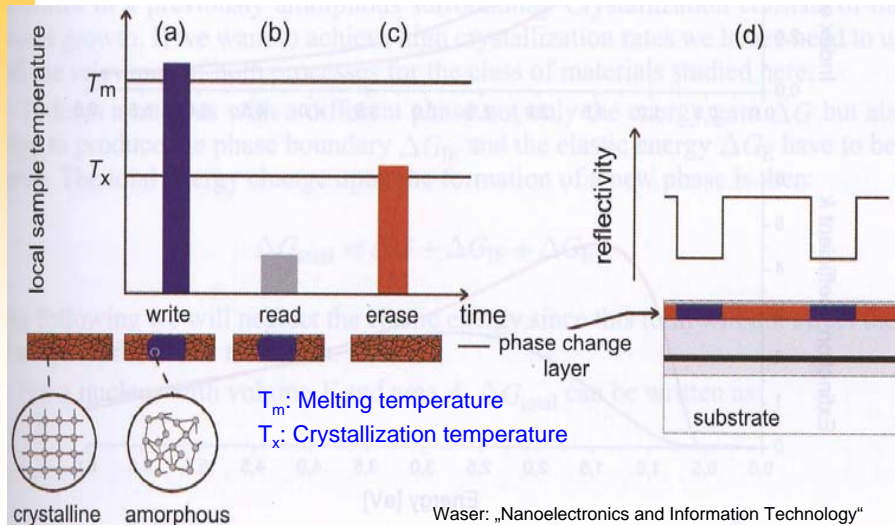
- e) Phase change from crystalline to amorphous -> used for DVD-R/W



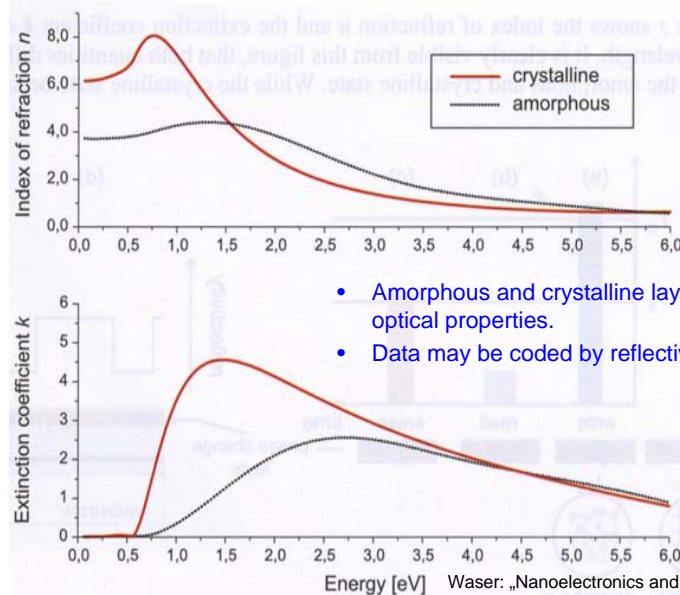
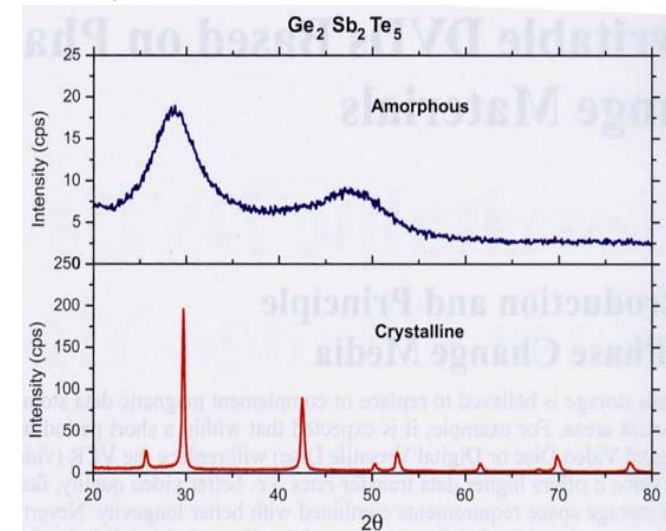
- Pre-groove allows for tracking.
- Additionally pre-groove has „Wobble“ superimposed, a 22.05 kHz sinusoidal deviation from track center with 30 nm amplitude. This allows for adjustment of writing speed.



- Rewritable DVDs based on reversible phase change of medium by heating with laser beam.



- X-ray diffraction shows different structure of amorphous and crystalline layer of  $\text{Ge}_2\text{Sb}_2\text{Te}_5$ .



- Amorphous and crystalline layer have different optical properties.
- Data may be coded by reflectivity.

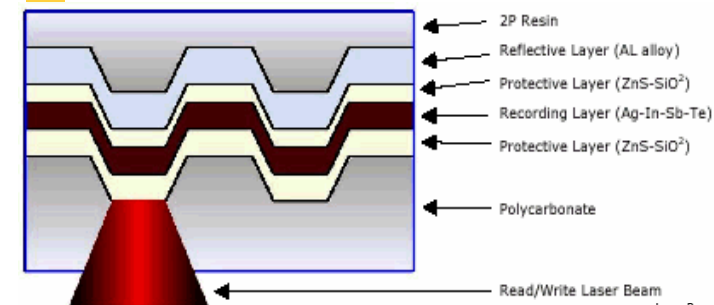


Figure One: DVD-RW Disc Construction

- Dielectric layers on both sides of active layer ensure maximum energy absorbance and protect active layer.
- Tracking and timing again by use of pre-groove with „wobble“.

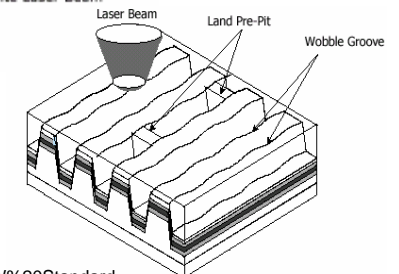
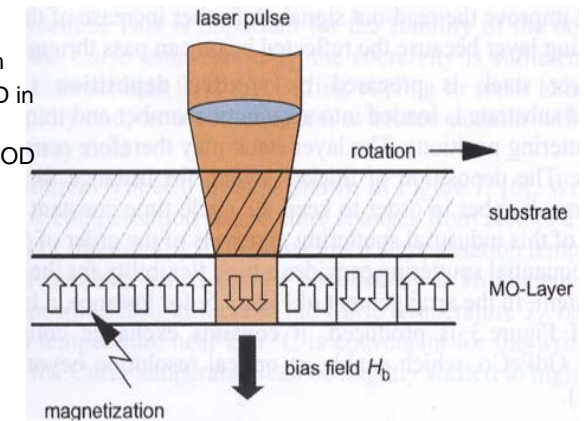


Figure Five: Wobble Groove and Land Pre-Pit Addressing

1. Imaging optics
2. Optical sensors
3. Optics in data storage
  - 6.1 Copier and laser printer
  - 6.2 CD-/DVD-player
  - 6.3 Magneto-optical discs (MO), MiniDisc (MD)
3. Introduction to displays -> Presentation by BARCO (end of semester)
4. Fourier optics (starts 13.12.2007)
5. Diffractive optics and holograms
6. Integrated optics
7. Computerized imaging

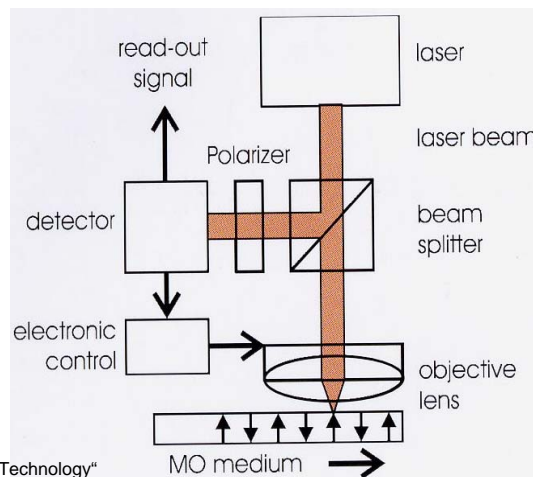
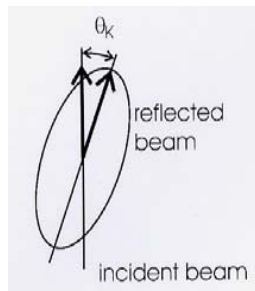
- Data stored in small ferromagnetic domains that may be written and erased
  - Ferromagnetic domains are volume elements of homogeneous orientation and magnetization.
- Generation of domains by combination of light and magnetic field. Light heats material locally.

- Principle of MOD investigated in 70th
- Announced with CD in 1982
- First commercial MOD in 1988



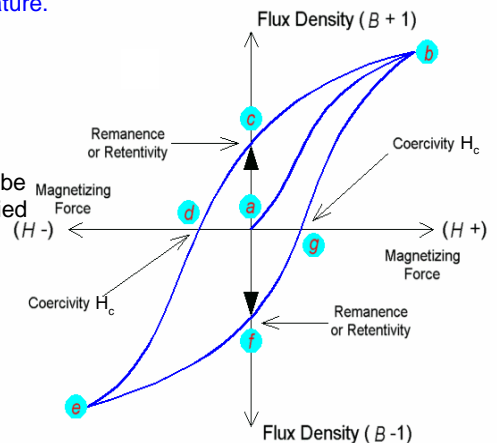
Waser: „Nanoelectronics and Information Technology“

- Magneto-optical Kerr-effect (MOKE) causes slight rotation of polarization state of reflected compared to incident light (ca.  $0.5^\circ$ ).
  - Sign depends on orientation of ferromagnetic domain
- Polarizer converts polarization modulation to amplitude modulation.



Waser: „Nanoelectronics and Information Technology“

- For applied magnetic field larger than coercivity  $H_c$  change in domain orientation achieved
- In MODs materials are used whose  $H_c$  depends strongly on temperature.
  - At room temperature and heating by weak read laser beam,  $H_c$  should be large to keep data state.
  - Upon heating with intensive write laser beam,  $H_c$  should be small to write data with applied magnetic field

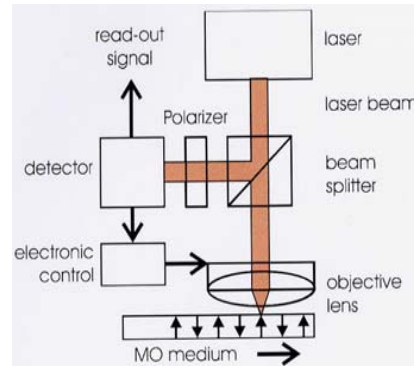


www.twysted-pair.com/hyster1.htm

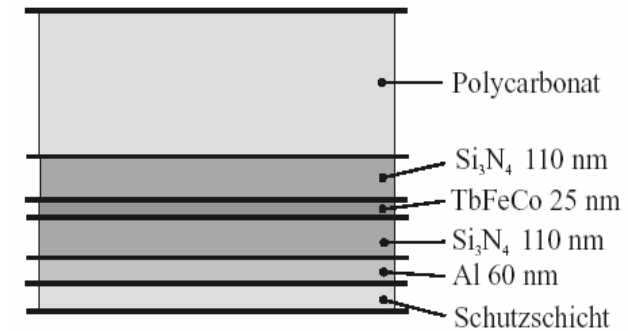
- Only a magnetization orthogonal to layers may be read with typical reading configurations.
  - Most materials have orientation of domains parallel to layer (shape anisotropy FA)

$$FA \approx \frac{1}{2} \mu_0 M_s^2$$

- Only materials with larger orthogonal anisotropy  $K_u$  than shape anisotropy FA may be used:  $K_u > FA$ .
  - This is the case e.g. for Co. Co has small magnetization though.
  - Better is combination of several materials, e.g., TbFeCo.



- Al-layer reflects light. Light passes TbFeCo-layer twice.
- $\text{Si}_3\text{N}_4$ -layer prevents water absorption in the TbFeCo-layer and serves as antireflective layer.



Waser: „Nanoelectronics and Information Technology“

- |   |   |
|---|---|
| <ul style="list-style-type: none"> <li>3,5" MO-Disk           <ul style="list-style-type: none"> <li>At maximum 2,3 GB,</li> <li>16 EUR</li> <li>Operating system recognizes MOD as hard drive</li> <li>Higher physical data security               <ul style="list-style-type: none"> <li>MOD insensitive to light</li> <li>MOD insensitive to temperature up to ca. 100 °C</li> </ul> </li> </ul> </li> </ul> | <ul style="list-style-type: none"> <li>DVD-RAM           <ul style="list-style-type: none"> <li>4,7 GB</li> <li>2,40 EUR</li> <li>Faster data transfer</li> <li>DVD-RAM-burner cheaper</li> <li>DVD-RAM sometimes linked as DVD-burner</li> </ul> </li> </ul> |
|---|---|



Source: <http://de.wikipedia.org>

- Name three methods for optical distance measurements! Explain one in detail!
- For which distances may time-of-flight measurements be used?
- What is an autocollimator?
- How does an optical mouse work?
- When does speckle occur?
- How does a photocopier work?
- How does a laser printer work?
- Sketch and explain the laser scanner unit of a laser printer!
- What are differences between mass storage and „random-access“-storage?
- Sketch a CD-player and explain the individual components!
- How is the data coded on a CD?
- How is the laser beam kept on track during CD-reading?
- How may the data density be increased?
- Name three methods for realizing writable CDs!
- How is the data stored in an MOD?
- What are the parts of an MOD-player?
- Name an advantage of an MOD compared to a DVD-RAM!